Pre-Conceptual Hydrogen Production Modular Helium Reactor Designs

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MHR Design Features Are Well Suited for Significant Expansion of Nuclear Energy

- Passive Safety
 - No active safety systems required
 - No evacuation plans required
- Competitive Economics
- High Thermal Efficiency
- Siting Flexibility
 - Lower waste heat rejection, reduced water cooling requirements
- High-Temperature Capability with Flexible Energy Outputs
 - Electricity
 - Hydrogen
 - Synfuels, etc.
- Flexible Fuel Cycles
 - LEU, HEU, Pu, TRU, Thorium



One Reactor Design Can Use Multiple Fuels for Multiple Applications



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The MHR is a Passively Safe Design

Passive Safety Features

- Ceramic, coated-particle fuel
 - Maintains integrity during loss-of-coolant accident
- Annular graphite core with high heat capacity
 - Helps to limit temperature rise during loss-of-coolant accident
- Low power density
 - Helps to maintain acceptable temperatures during normal operation and accidents
- Inert Helium Coolant
 - Reduces circulating and plateout activity



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Hydrogen Plant Will Not Impact Passive Safety

- Potential Licensing issue is colocation of MHR and Hydrogen Plant
 - Passive safety of MHR allows co-location
 - Earthen berm provides defense-in-depth
- Other reactors located in close proximity to hazardous chemical plants and transportation routes
 - NRC allows risk-based approach
 - INL recommends 60 to 100 m separation distance
 - JAEA studies also support close separation distance



The GT-MHR Produces Electricity Economically with High Efficiency

- MHR coupled to a directcycle Brayton powerconversion system
- 600 MW(t), 102 column, annular core, prismatic blocks
- 48% thermal efficiency with 850°C Outlet Temperature
- Installed capital costs of approximately \$1000/kW(e)
- Busbar electricity generation costs of approximately 3.1 cents per kW(e)-h.

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H2-MHR Can Produce Hydrogen with High Efficiency

MHR Coupled to Thermochemical Water Splitting (Sulfur-Iodine Process)



MHR Coupled to High-Temperature Electrolysis



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SI-Based H2-MHR Uses IHX to Interface MHR with Hydrogen Production System



Annual H_2 Production (4-module plant): 3.68 x 10⁵ metric tons Hydrogen Production Efficiency: 45.0% (based on HHV of H_2) Product H_2 Pressure: 4 MPa **Concept Using Heatric Modules** Height ~30 m Diameter ~6 m Secondary 🗢 🕖





HTE-Based H2-MHR Generates Both Electricity and High-Temperature Steam to Drive Solid-Oxide Electrolyzer Modules



Nth-of-a-Kind Hydrogen Production Costs are Approximately \$2/kg for both SI-Based and HTE-Based Plants

SI-Based Plant

Total Hydrogen Production Cost = \$1.97/kg



MHR Plant Capital Charges (24.9%) SI Plant Capital Charges (18.6%)
MHR Plant O&M Costs (5.2%) SI Plant O&M Costs (10.6%)
Nuclear Fuel Costs (9.8%) Electricity Costs (30.9%)

Electricity costs result mostly from pumping process fluids in the hydrogen plant (not from pumping helium). Efforts are being made to optimize the flow sheets to reduce pumping requirements.

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HTE-Based Plant

Total Hydrogen Production Cost = \$1.92/kg



■ MHR Plant Capital Charges (34.8%)
■ HTE Plant Capital Charges (28.3%)
■ MHR Plant O&M Costs (7.3%)
■ HTE Plant O&M Costs (15.8%)
■ Nuclear Fuel Costs (13.8%)

SOE module unit costs assumed to be \$500/kW(e). If module unit costs are increased to \$1000/kW(e), hydrogen production cost increased to \$2.52/kg.



Nuclear Hydrogen Production Costs Compare Favorably with Steam-Methane Reforming



Economic comparisons are especially favorable if carbon dioxide penalties and oxygen credits are taken into account.



VHTR Can Provide a Wide Variety of Energy Outputs

Coal Gasification



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GT-MHRs and H2-MHRs Can Be Deployed with Advanced Fuel Cycles to Address Spent Fuel Management and Sustainability Issues

MHRs can be used to process legacy LWR spent fuel



Successful Deep-Burn Iradiation of Coated-Particle Pu-Fuel Pu Oxide (PuO_{1.68})

Residual radioactivity is contained by ceramic coatings over geologic time scales





MHRs Can Be Deployed Using a Self-Cleaning Fuel Cycle to Relieve Repository Burdens



Sustainability: 200 – 300 years in U.S.

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FBR/VHTR System Deployment Provides Sustainability, Proliferation Resistance, and Energy Flexibility



Long-term sustainability for resource-deficient countries (e.g., Japan)

JAEA/GA jointly investigating FBR/VHTR deployment scenarios in Japan.

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Conclusions

- MHR design features make it an outstanding choice for future deployment of nuclear energy
 - Passive safety
 - High-temperature capability
 - High thermal efficiency, flexible siting
 - Flexible fuel cycles and energy outputs
- MHR deployment supports significant, sustainable expansion of nuclear energy
 - Better utilization of repository space with greatly reduced requirements for recycle of nuclear fuel
 - Deployment in symbiosis with FBRs can provide virtually unlimited sustainability



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